



SCT X4 7015C67 2011-2014 Ford 6.7L Diesel

**VERY IMPORTANT!!!!!!!!!!!!!! PLEASE READ ALL INSTRUCTIONS!**

**Always tune truck before deleting the exhaust**

STEP 1- Plug tuner into truck, scroll down to vehicle info. Follow key on/off prompts. Tuner will display ecu/tcu strategy and sw part numbers for ecu/tcu. See if your stock ecu strategy is on the list below;

DDBZ1AA      DDBZ1A6      DDBZ1A8      DDBZ1CA      DDBZ1C4  
DDBZ1C5      DDBZ1D4      DDBZ1M3      DDBZ1M5      DDBZ1N2

If your strategy is in the list, skip to STEP 7

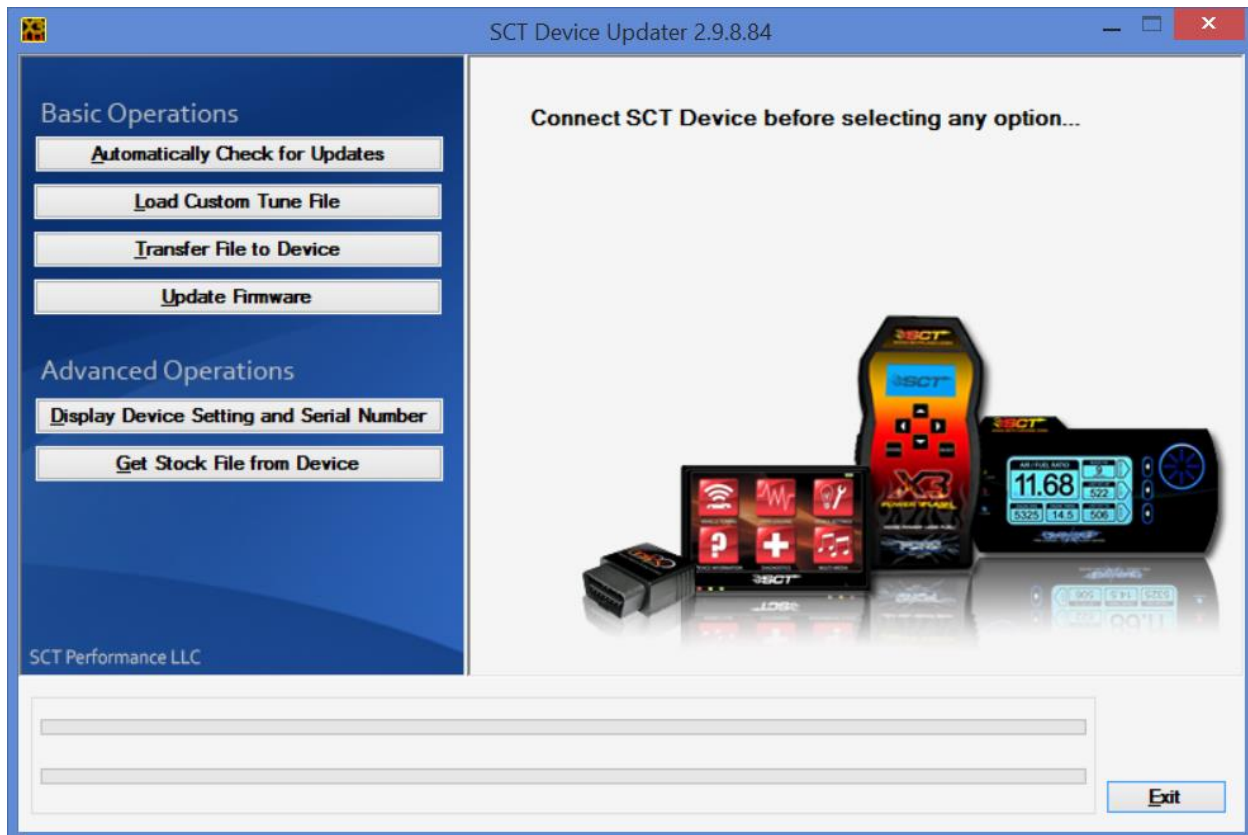
STEP 2- Go to truck and choose program vehicle. At the top you will see 6.7L Superduty pre loaded tunes. Choose this and go through the options. It will get to a point where it gives you an error code and device needs to be updated.

STEP 3- Start with tuner unplugged. Go to your web browser and type in <http://sctflash.com/software/SCTDeviceUpdater.exe> The link is also available on our website [www.punchitperformance.com](http://www.punchitperformance.com) under tech support tab. Choose RUN and install software. There will be two installers that come up, install both. Once installed, plug tuner in with supplied usb cable. Allow a couple minutes to automatically install drivers.

STEP 4- Open the new software from your desktop that was just installed



It may say installing drivers at the bottom of the screen, please allow up to 5 minutes. This usually happens with Windows 8.



STEP 5- Click Automatically Check for Updates. A progress bar should be moving across the bottom and then a prompt will appear that device has been updated and you can return to the vehicle.

STEP 6- Plug tuner into vehicle, select Program Vehicle, (DO NOT SELECT 67L Superduty Pre Loaded Tunes at the top this time)

STEP 7- Under Program Vehicle, Select the 2011-2012 or 2013-2014 MUST LOAD FIRST file based on your trucks model year. DO NOT SELECT ANY OPTIONS, this can be done on another step. PLEASE FOLLOW KEY ON/OFF PROMPTS PRECISELY and STAY WITH VEHICLE WHILE PROGRAMMING. Various warning lights and messages may come up on dash which is normal.

STEP 8- After the LOAD First file has been fully installed, Choose one of the other Custom Tunes. LEVEL 1 TOW, LEVEL 2 STREET, LEVEL 3 PERFORMANCE, or LEVEL 4 EXTREME and go through the installation process. 13-14s only have 3 Levels. You can select your tire size during this process but do not select 34.1" as it will set a check engine light. 34.0" is the highest allowed by a 6.7L pcm. FOLLOW KEY ON/OFF PROMPTS PRECISELY. Once it says Download completed, you may unplug tuner and proceed with your exhaust and/or EGR removal. The tuning doesn't require any of the exhaust sensors so you can unplug them all from the frame rail.

If there are any questions, please email [tech@punchitperformance.com](mailto:tech@punchitperformance.com)